

| Werkzeugkatalog | | | | | | | | | | | | | | | | | |
|-----------------------|-----|-----|-----|-----|------|-----|------|-----|------|------|------|------|-------|------|-------|------|---|
| Rohrdurchmesser in mm | | | | | | | | | | | | | | | | | |
| Biegeradius in mm | | 10 | 12 | 14 | 15 | 16 | 18 | 20 | 21,3 | 22 | 25 | 26,9 | 28 | 30 | 32 | 33,7 | |
| | 30 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | | | |
| | 45 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | ✓ |
| | 60 | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| | 75 | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| | 90 | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| | 105 | | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | | ✓ |
| | 120 | | | | | | | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| r ≥ | 100 | 120 | 140 | 150 | 160 | 180 | 200 | 213 | 220 | 250 | 269 | 280 | 300 | 320 | 337 | | |
| Rohrdurchmesser in mm | | | | | | | | | | | | | | | | | |
| Biegeradius in mm | | 35 | 38 | 40 | 42,4 | 45 | 48,3 | 50 | 54 | 60,3 | 76,1 | 88,9 | 101,3 | 108 | 114,3 | | |
| | 60 | ✓ | ✓ | ✓ | ✓ | ✓ | | | | | | | | | | | |
| | 75 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | | | | | | |
| | 90 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | | | | | | |
| | 105 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | ✓ | | | | | | | |
| | 120 | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | | | | | |
| | 135 | | | ✓ | | | | | | | | | | | | | |
| | 150 | | | | ✓ | | ✓ | ✓ | ✓ | ✓ | | | | | | | |
| | 180 | | ✓ | ✓ | ✓ | | ✓ | ✓ | ✓ | ✓ | | | | | | | |
| r ≥ | 350 | 380 | 400 | 424 | 450 | 483 | 500 | 540 | 603 | 761 | 889 | 1013 | 1080 | 1143 | | | |

Fertigungstechnisch bedingt können Biegezugaben an den Teilenden erforderlich sein. Diese werden standardmäßig nicht vom Biegeteil entfernt. Ebenso können Werkzeugbedingt leichte Kratzer, Druck- oder Glanzstellen an der Oberfläche entstehen die von uns nicht bearbeitet werden. Auf Wunsch bieten wir die Nachbearbeitung gegen Aufpreis an.